

CHAPTER FOUR (15)
STRUCTURAL RELAXATION
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43 4.1 Introduction

44 Structural relaxation refers to changes in the kinetic and thermodynamic properties of
45 nonequilibrium amorphous materials as they approach the amorphous (not crystalline)
46 equilibrium state and is intimately related to the glass transition phenomenon and glassy state
47 relaxation. A large portion of this chapter is accordingly devoted to thermodynamics and the
48 glass transition. There are two principle differences between the kinetics of structural relaxation
49 and the other relaxations considered in earlier chapters. The first is that the underlying
50 phenomena are less well characterized and are often based on extrapolations. They are not
51 understood at anywhere near the level of electrical and visco-elastic relaxations - there are no
52 Maxwell equations nor Newton's laws for succor for example. This issue essentially arises from
53 the central role played by temperature because "everything changes with temperature". The
54 second difference is that structural relaxation is strongly nonlinear because the average structural
55 relaxation time depends on the thermodynamic state as well as on temperature – thus the
56 isothermal relaxation time changes as relaxation towards thermodynamic equilibrium proceeds.
57 Mathematically this is handled by making the average relaxation time a function of time and
58 replacing the elapsed time with the reduced time defined below.

59 Structural relaxation is most significant within and near the glass transition temperature
60 range that is often but misleadingly referred to as the "glass transition temperature" T_g . Typically
61 T_g is defined as lying within the glass transition temperature range (often but not always
62 midway) and this tradition is followed here until definitions of the glass transition temperature
63 are discussed in 4.8.3.1. Essentially " T_g " will be used as an abbreviation for "glass transition
64 temperature range".

65 The SI unit for temperature (Kelvin, symbol K) is used throughout. As usual constant
66 pressure processes are referred to as isobaric, those at constant volume as isochoric, and those at
67 constant temperature as isothermal. The convention that intensive properties such as pressure and
68 temperature are written in lower case and extensive properties such as volume, enthalpy, entropy,
69 heat capacity etc., are written in upper case is *not* followed here as is often done in textbooks.
70 The principle reasons for this are that an exception must always be made for temperature T to
71 avoid confusion with the time t , and that units indicate the distinction anyway (per kg or per
72 mole for extensive quantities for example). Boltzmann's constant is written as k_B and the ideal
73 gas constant is written as R as is customary. The symbol τ is used for a relaxation time
74 considered as a variable and τ_0 refers to any characteristic relaxation time as a parameter in
75 expressions such as the nonexponential WW decay function.

77 4.2 Elementary Thermodynamics

78 Thermodynamics is fraught with subtleties that require extensive study to master, so the
79 present exposition is necessarily simplified and abbreviated. Recommended books on the subject
80 include Fermi [1] (terse), Lewis and Randall [2] (aimed at physical chemists), and Landau &
81 Lifshitz [3] (aimed at physicists). Be aware that [3] dispenses with Boltzmann's constant (for
82 good reason) so that T in many of its formulae should be replaced with $k_B T$ to make contact with
83 common usage – this conversion has been made for the formulae from [3] cited below.

85 4.2.1 Temperature Scales

86 Four scales are extant: Fahrenheit ($^{\circ}\text{F}$), Celsius or Centigrade ($^{\circ}\text{C}$), Rankin ($^{\circ}\text{R}$), and
87 Kelvin (K). Only the Kelvin scale is used in thermodynamics (and in most of science for that

88 matter) but °C is occasionally used, especially in the chemical and material science literatures.
 89 Only in the US is the Fahrenheit scale used in everyday use.

90 The Celsius and Fahrenheit scales are defined by the melting (T_m) and boiling (T_b)
 91 temperatures of water at atmospheric pressure. For the Fahrenheit scale T_m is 32°F and T_b is
 92 212°F, the values of which have historical empirical roots: 0°F was originally defined to be the
 93 lowest temperature at which water could be frozen when a salt was added (thus in the US the
 94 sodium chloride most often used for ice/snow melting is only effective down to Fahrenheit
 95 temperatures in the low teens), and 100°F was defined to be the average temperature of human
 96 blood. These values have since been modified to simplify the conversion between the Fahrenheit
 97 and more objective Celsius scales. For the Celsius scale T_m is defined to be 0°C and T_b is 100°C.
 98 Thus the difference ($T_b - T_m$) is 100°C and 180°F, and after accounting for the 32° difference at
 99 the melting temperature of ice the equations for conversion between the Fahrenheit (F) and
 100 Celsius (C) scales are

$$101 \quad C = (F - 32)/1.80, \tag{4.1}$$

$$102 \quad F = 1.80C + 32.$$

102 The temperature at which the two scales are numerically equal is therefore -40° .

103 The °R and K scales are based on the lowest possible temperature being zero (for the
 104 justification of such an absolute zero see any introductory physics or physical chemistry text as
 105 well as [1]–[3]). The absolute Kelvin scale is based on the experimental result that such an
 106 absolute zero occurs at -273.15°C and the Rankin scale is based on an absolute zero that occurs
 107 at about -459.7°F .

109 4.2.2 Quantity or Amount of Material

110 The most common metric is the mole whose unit is the *mol* and equals Avogadro's
 111 number $N_A = 6.02 \times 10^{23}$. Even although the mole is a pure number it is useful to keep track of it
 112 as if it had the unit mol because it is clearly and importantly different from just the number of
 113 particles being considered. When using the mol it is important to be aware of the question "mol
 114 of what?". For example the gaseous phase of the element sulfur consists of molecules such as S_2 ,
 115 S_4 , S_6 and S_8 so that per mol of sulfur is ambiguous.

117 4.2.3 Gas Laws and the Zeroth Law of Thermodynamics

118 The ideal gas equation is

$$119 \quad PV = nRT = Nk_B T, \tag{4.2}$$

120 where P is pressure, V is volume, T is temperature, N is the number of entities, and n is the
 121 number of moles. Equation (4.2) can be derived from what is probably the most basic application
 122 of statistical mechanics to a collection of perfectly elastic point particles (see any introductory
 123 physics or physical chemistry text). A noteworthy result of the statistical mechanical analysis is

$$124 \quad \overline{KE} = \frac{3}{2} nRT, \tag{4.3}$$

125 where \overline{KE} is the average kinetic energy per mole of particles. Equation (4.3) provides a
 126 fundamental interpretation of temperature – it is a measure of the average energy of all N
 127 molecules (for an ideal gas the kinetic energy is entirely translational but in general includes
 128 vibrational and rotational degrees of freedom). This equivalence is discussed in [3] and is the
 129 reason that k_B is omitted from its equations. A definition of temperature was recognized to be

130 logically necessary well after the 1st and 2nd Laws had been established and the adopted
 131 definition is therefore referred to as the zeroth law of thermodynamics: "If C is initially in
 132 thermal equilibrium with both A and B , then A and B are also in thermal equilibrium with each
 133 other. Two systems are in thermal equilibrium if and only if they have the same temperature".

134 Van der Waals improved the ideal gas equation by introducing two corrections:

135 (i) The finite volume of the particles is subtracted from the volume of the system – thus V in the
 136 ideal gas equation is replaced by $(V - nb)$ where b is an empirical constant reflecting the
 137 nonzero particle volume. (ii) Attractive (van der Waals) forces between the particles reduce the
 138 gas pressure because of two factors: (a) The average momentum per particle is reduced in
 139 proportion to (n/V) , thus reducing the impulsive force per particle arising from each reflection
 140 from the walls of the container; (b) the reduction in total momenta is proportional to the product
 141 of the reduction per particle and the number density (n/V) of particles. Thus the pressure is
 142 reduced in proportion to (n^2/V^2) and the Van der Waals equation becomes

$$143 \quad (P + an^2/V^2)(V - nb) = RT, \quad (4.4)$$

144 where a is another empirical constant. The latter depends in part on the polarizability α of the
 145 particles because of the theoretical van der Waals interaction (London) potential L between
 146 identical particles separated by a distance r

$$147 \quad L = -\left(\frac{3}{4}\right) \frac{h\nu\alpha^2}{(4\pi\epsilon_0)^2 r^6}, \quad (4.5)$$

148 where h is Planck's constant, ν is the Bohr ground state orbiting frequency and $h\nu$ is the energy of
 149 the Bohr ground state. An excellent heuristic derivation of the London potential has been given
 150 by Israelachvili [4] using the polarizable Bohr atom (this derivation is acknowledged to be based
 151 on an account by Tabor that is unfortunately not referenced). The Israelachvili/Tabor result
 152 differs from the exact eq. (4.5) only by the constant (1.00 rather than 0.75).

153 Equation (4.4) is a cubic equation in V that can rationalize the first order transition from
 154 gas to liquid (using the Maxwell construction) when gas particles have an attractive force
 155 between them (see any introductory physics and physical chemistry textbook).

156

157 4.2.4 Heat, Work and the First Law of Thermodynamics

158 As noted above the temperature of an ideal gas is proportional to the average kinetic
 159 energy per ideal gas particle [eq. (4.3)] ("thermal energy"). Heat (Q) is thermal energy in transit
 160 that spontaneously flows from a system of higher thermal energy (higher T) to that of lower
 161 thermal energy (lower T). The reverse process requires an input of energy (work W) defined by

$$162 \quad W = \int_{V_1}^{V_2} P(V) dV. \quad (4.6)$$

163 The temperature of any material is a measure of its internal energy U [a generalization of
 164 eq. (4.3)] and the balance of heat transfer Q , U and work W is given by the *First Law of*
 165 *Thermodynamics*:

$$166 \quad U = Q + W \quad (4.7)$$

167 that is valid for all systems. Equation (4.7) adheres to the convention that W is positive for work
 168 done *on* the system. An alternative convention regards W as positive for work done *by* the system

169 and the sum on the right hand side of eq. (4.7) then becomes a difference. There is also more to
 170 eq. (4.7) than its algebra because although both Q and W depend on the path taken from one state
 171 to the other their sum U is independent of the path. Path invariant functions such as U are often
 172 called *state functions*.

173

174 4.2.5 Entropy and the Second Law of Thermodynamics

175 The path dependence of $Q = \int_A^B \delta Q$ is eliminated by dividing all heat transfers δQ by the
 176 temperature T at which each transfer occurs. The quantity $\delta Q/T$ is the change in entropy dS and
 177 the state function entropy S is given by

$$178 \quad S = \int_A^B \frac{\delta Q}{T} = \int_A^B dS . \quad (4.8)$$

179 Entropy is not generally conserved and actually increases for irreversible processes. Consider for
 180 example the spontaneous transfer of a quantity of heat Q from a body A at temperature T_A to
 181 another body B at a lower temperature T_B . The entropy of the two bodies together increases
 182 because the entropy Q/T_A lost by A is smaller than the entropy Q/T_B gained by B . This analysis
 183 depends of course on neither heat nor matter (with its internal energy U) entering or leaving the
 184 system consisting of $A+B$, and on no work being done on or by the system - the system $A+B$ is
 185 then said to be closed or isolated. The *Second Law of Thermodynamics* states that for all
 186 processes taking place in a closed system the total change in entropy ΔS is greater than or equal
 187 to zero:

$$188 \quad \Delta S \geq 0 \quad (4.9)$$

189 where the equality obtains only for adiabatic and idealized equilibrium processes.

190 The statistical mechanics of Boltzmann yields a simple relation between the entropy S of
 191 a system and the number Ω of possible configurations available to the system:

$$192 \quad S = k_B \ln \Omega \quad (4.10)$$

193 where k_B is Boltzmann's constant $= R/N_A$ (although it was Planck who introduced it, not
 194 Boltzmann [5]). More probable states thus have higher entropies so that eq. (4.10) provides an
 195 interpretation of the Second Law – systems naturally migrate to states with more configurations
 196 that have a greater probability. The kinetics of such migrations is a major theme of this chapter.
 197 The largest practical problem with applying eq. (4.10) is obtaining an expression for Ω - most
 198 often this cannot be done even for idealized model systems. None other than Einstein gave a lot
 199 of thought to eq. (4.10) as well as several other statistical mechanical matters such as
 200 fluctuations. Einstein's contributions to and analyses of statistical physics and thermodynamics
 201 are discussed in Chapter 4 (entitled "Entropy and Probability") of what this author regards as the
 202 definitive biography of Einstein [5].

203 4.2.6 Heat Capacity

204 The increase in a body's temperature dT for any given heat input δQ is determined by the
 205 body's isobaric and isochoric heat capacities C_p and C_v

$$C_p = \left(\frac{\partial Q}{\partial T} \right)_p$$

206 and (4.11)

$$C_v = \left(\frac{\partial Q}{\partial T} \right)_v,$$

207 where δQ has been replaced by ∂Q to indicate that the heat transfer is direct and not dependent
 208 on path. Heat capacities per unit mass are too often referred to as "specific heats" that is
 209 confusing and misleading (what prevents the use of "specific heat capacities"?). Heat capacity
 210 has the same units as entropy but the two are physically different: entropy is a process dependent
 211 quantity related to heat transfer at a particular temperature or a material dependent quantity
 212 related to the randomness of the material, whereas heat capacity is a material property that refers
 213 to the change in temperature for a given heat input that is independent of the randomness of the
 214 material and does not depend on how heat is input to the material.

215 The isobaric and isochoric heat capacities differ because at constant pressure some of the
 216 heat input produces an increase in volume that does work on the environment [eq. (4.6)] and
 217 therefore reduces any increase in the internal energy U and temperature T so that $C_p \geq C_v$ [2]:

$$218 \quad C_p - C_v = \frac{\alpha^2 TV}{\kappa_T} \geq 0, \quad (4.12)$$

219 where

$$220 \quad \alpha = \left(\frac{1}{V} \right) \left(\frac{\partial V}{\partial T} \right)_p \quad (4.13)$$

221 is the isobaric expansivity and

$$222 \quad \kappa_T = \frac{-1}{V} \left(\frac{\partial V}{\partial P} \right)_T \quad (4.14)$$

223 is the isothermal compressibility. Mechanical stability demands that $\kappa_T > 0$ so that eq. (4.12)
 224 ensures $C_p \geq C_v$ because V and T are positive definite and α^2 is necessarily positive even when
 225 α is negative (supercooled water for example). It can be shown [6] that α for solids arises from
 226 odd number vibrational harmonics (even numbered harmonics do not). The isobaric heat
 227 capacity C_p is almost always considered in this chapter, an exception being the theoretical Debye
 228 heat capacity discussed next.

229

230 4.2.7 Debye Heat Capacity and the Third Law of Thermodynamics

231 Quantum phenomena affect $C_p(T)$ and $C_v(T)$ at low temperatures. Einstein (Chapter 20
 232 of [5] entitled "Einstein and Specific Heats") was the first to apply quantum considerations to the
 233 heat capacity and thus was the first to deduce that $\lim_{T \rightarrow 0} C_v(T) = 0$, although his result that

234 $\lim_{T \rightarrow 0} C_v(T) \propto T$ is quantitatively incorrect. Debye extended Einstein's result by introducing a

235 distribution of phonon (collective vibrational quanta) energies rather than Einstein's heuristic
 236 assumption of a single energy. The Debye result for N oscillators is [6]

$$C_V(T) = 9Nk_B \left(\frac{T}{\Theta_D} \right)^3 \int_0^{x_D} \left\{ \frac{x^4 \exp(x)}{[\exp(x) - 1]^2} \right\} dx, \quad (4.15)$$

where Θ_D is the Debye temperature corresponding to a maximum cutoff energy for the distribution of phonon energies and $x_D = \theta_D / T$. For $T \rightarrow 0$ the parameter $x_D \rightarrow \infty$ and the integral in eq. (4.15) is a calculable constant so that $\lim_{T \rightarrow 0} C_V(T) \propto T^3$. The T^3 behavior is observed for crystalline materials but not for glasses for which $\lim_{T \rightarrow 0} C_V(T) \propto T$. The latter has been rationalized in terms of two state models [6] but is not understood at a fundamental level because the two states are unknown. In both cases however it remains true that $\lim_{T \rightarrow 0} C_V(T) = 0$ so that the entropy $\lim_{T \rightarrow 0} S = \lim_{\delta T \rightarrow 0} S \int_0^{0+\delta T} C_V d \ln T$ is also zero and eq. (4.10) then implies that $\Omega = 1$ and there is only one possible state at 0 K. This is the basis of the *Third Law of Thermodynamics* (originally called the Nernst Theorem), one of the best expressions of which is probably that due to Fermi [1]:

"...to the thermodynamical [sic] state of a system at absolute zero there corresponds only one dynamical state of lowest energy compatible with the given crystalline structure, or state, or state of aggregation of the system".

Immediately after that definition Fermi adds an important comment:

"The only circumstance under which Nernst's theorem might be in error are those for which there exist many dynamical states of lowest energy [i.e. degeneracy]. But even in this case the number of states must be enormously large (of the order of $\exp(N)$...) if the deviations from the theorem are to be appreciable. Although it is not theoretically impossible to conceive of such systems, it seems extremely unlikely that such systems actually exist in nature".

Some sort of "ideal glass" with an energy degenerate number of configurations much fewer than $\exp(N)$ at 0 K is perhaps a candidate for a "not theoretically impossible" state.

260

4.3 Thermodynamic Functions

4.3.1 Entropy S

$$dS = \frac{\delta Q}{T}. \quad (4.16)$$

As with eq. (4.7) for the First Law there is more to equation (4.16) than just the algebra. The use of δQ rather than dQ indicates that as noted above in §4.2.2.4 the total heat $\int_A^B \delta Q$ transferred to or from the system from state A to state B is path dependent but the total entropy change

$$\Delta S = \int_A^B dS \text{ is not.}$$

268

4.3.2 Internal Energy U

This is defined by eq. (4.7). In terms of the other thermodynamic functions defined here:

$$dU = TdS - PdV. \quad (4.17)$$

271

272

273 4.3.3 Enthalpy H

274 Defined as

$$H = U + PV;$$

$$275 \quad dH = (TdS - PdV) + (VdP + PdV) \quad (4.18)$$

$$= TdS + VdP.$$

276 Enthalpy relaxation is discussed in detail later in this chapter.

277

278 4.3.4 Free Energies A and G

279 Free energies are thermodynamic potentials (defined as such in [3]) because systems are
 280 driven to decrease their free energies. The Helmholtz free energy A and Gibbs free energy G
 281 correspond to isochoric and isobaric conditions respectively:

$$A = U - TS,$$

$$282 \quad dA = -PdV - SdT, \quad (4.19)$$

283

$$G = H - TS = U + PV - S$$

$$284 \quad dG = VdP - SdT. \quad (4.20)$$

285 The negative sign of the TS term in eqs. (4.19) and (4.20) signifies that systems are in part driven
 286 to equilibrium by increasing their entropy. The other term signifies that systems are also driven
 287 to decrease their energy U or H . It is the balance of these potentially conflicting drives that
 288 defines the eventual direction of a process or reaction, as illustrated by the thermodynamics of
 289 DNA helix formation: it is energetically heavily favored by hydrogen bonding between bases but
 290 entropically expensive because it is more ordered compared with the disorder of separated
 291 strands and more disordered ambient water molecules. The coding and decoding of DNA
 292 therefore depends on the small difference between large enthalpy and entropy factors.

293

294 4.3.5 Chemical Potential μ

295 For a species i this quantity is denoted by μ_i and is needed when there are a number of
 296 different entities in a system. If this number is n_i for species i then [3]

$$297 \quad \mu_i = \left(\frac{\partial G}{\partial n_i} \right)_{P,T} = \left(\frac{\partial A}{\partial n_i} \right)_{T,V} = \left(\frac{\partial U}{\partial n_i} \right)_{S,V} = \left(\frac{\partial W}{\partial n_i} \right)_{S,P}. \quad (4.21)$$

298 Which derivative is chosen depends on the variables in which μ_i is to be expressed – for example
 299 if G is chosen the variables are $\{P, T\}$ and if A is chosen the variables are $\{V, T\}$. The entities
 300 can be atoms, molecules, ions, even electrons. For charged entities the electrostatic potential

301 $z_i e \varphi$ must be added to μ_i to give the electrochemical potential μ_i^E

$$302 \quad \mu_i^E = \mu_i + z_i e \varphi \quad (4.22)$$

303 (z_i is the charge on the entity i in electron charges, e is the (positive) electron charge, and φ is the
 304 electrostatic potential). In solid state physics μ_i^E is the Fermi energy ε_F of electrons.

305 For a system of just one species the chemical potential is simply a thermodynamic
 306 potential (A, G) per entity [3]. For example when the G derivative in eq. (4.21) is chosen then

$$307 \quad d\mu = -sdT + vdP, \quad (4.23)$$

308 where s and v are the entropy and volume per entity (cf. eq. (4.20)). Equation (4.23) does not
 309 apply to an individual entity however – it simply expresses the macroscopic quantities in eq.
 310 (4.20) in different units (per particle rather than per mole of particles). Thermodynamics cannot
 311 be applied to single entities because its functions are averages and standard deviations
 312 (fluctuations) for macroscopic numbers of entities (in statistical mechanics the limit of an infinite
 313 number of entities is referred to as the "thermodynamic limit").

314

315 4.3.6 Internal Pressure

316 Defined as $T(\partial S / \partial V)_T$ and motivated by

$$317 \quad dU = -PdV + TdS \Rightarrow \left. \frac{\partial U}{\partial V} \right|_T = -P + T \left(\frac{\partial S}{\partial V} \right)_T. \quad (4.24)$$

318

319 4.3.7 Derivative Properties

320 Properties that are defined in terms of the first or second derivatives of free energy with
 321 respect to temperature, pressure or volume are often referred to as first or second order functions.

322 For example

$$323 \quad V = \left(\frac{\partial H}{\partial P} \right)_S = \left(\frac{\partial G}{\partial P} \right)_T, \quad (4.25)$$

324

$$325 \quad P = - \left(\frac{\partial U}{\partial V} \right)_S = \left(\frac{\partial A}{\partial V} \right)_T, \quad (4.26)$$

326 and

$$327 \quad S = - \left(\frac{\partial A}{\partial T} \right)_V = \left(\frac{\partial G}{\partial T} \right)_P \quad (4.27)$$

328 are first order functions and C_p eq. (4.11), C_v eq. (4.11), α eq. (4.13), and κ_T eq. (4.14) are second
 329 order functions. In addition to eq. (4.12) the difference between C_p and C_v is also given by

$$330 \quad C_p - C_v = \left(\frac{\partial H}{\partial T} \right) \Big|_P - C_v = \left(\frac{\partial U}{\partial T} \right) \Big|_P + \left(\frac{\partial(PV)}{\partial T} \right) \Big|_P - C_v. \quad (4.28)$$

331 4.4 Maxwell Relations

332 The Maxwell relations relate the derivatives of various thermodynamic functions. For
 333 example

$$334 \quad \left(\frac{\partial T}{\partial V} \right)_S = - \left(\frac{\partial P}{\partial S} \right)_V, \quad (4.29)$$

335

$$336 \quad \left(\frac{\partial T}{\partial P} \right)_S = \left(\frac{\partial V}{\partial S} \right)_P \Leftrightarrow \left(\frac{\partial S}{\partial V} \right)_T = \left(\frac{\partial P}{\partial T} \right)_V, \quad (4.30)$$

337

$$338 \quad \left(\frac{\partial S}{\partial P}\right)_T = -\left(\frac{\partial V}{\partial T}\right)_P. \quad (4.31)$$

339 Other relations can be obtained from other applications of differential forms. For example

$$340 \quad \left(\frac{\partial C_p}{\partial P}\right)_T = -T\left(\frac{\partial^2 V}{\partial T^2}\right), \quad (4.32)$$

341 obtained from

$$342 \quad C_p = T\left(\frac{\partial S}{\partial T}\right)_T \Rightarrow \left(\frac{\partial C_p}{\partial P}\right)_T = T\left(\frac{\partial^2 S}{\partial P \partial T}\right) \quad (4.33)$$

343 so that

$$344 \quad \left(\frac{\partial S}{\partial P}\right)_T = -\left(\frac{\partial V}{\partial T}\right)_P \Rightarrow \left(\frac{\partial^2 S}{\partial P \partial T}\right)_T = -\left(\frac{\partial^2 V}{\partial T^2}\right)_P. \quad (4.34)$$

345 Another example is [2]

$$346 \quad \left(\frac{\partial H}{\partial P}\right)_T = V - T\left(\frac{\partial V}{\partial T}\right)_P. \quad (4.35)$$

347 Many other relations can be derived from the Jacobians (§1.6) arising from changes in
348 thermodynamic variables. A summary of these formulae is given in [2].

349 4.5 Fluctuations

350 Thermodynamic functions F are defined by averages $\langle F \rangle$ over large numbers of entities.

351 These averages have corresponding variances $\langle F^2 \rangle$ and standard deviations $\langle F^2 \rangle^{1/2}$ that are
352 referred to as "fluctuations". These fluctuations are sometimes related to thermodynamic
353 functions. For example [3]

$$354 \quad k_B C_p = \langle \Delta S^2 \rangle \quad (4.36)$$

355 and

$$356 \quad k_B TV\kappa = \langle \Delta V^2 \rangle. \quad (4.37)$$

357 Fluctuations have kinetic implications because quantities fluctuate in time and the
358 fluctuations at time t and a later time $t + T$ can be correlated [3]. Thus fluctuations are of obvious
359 relevance to relaxation phenomena in general and structural relaxation in particular. The
360 correlation for a quantity x is defined by

$$361 \quad \phi(T) = \overline{x(t)x(t+T)} \quad (4.38)$$

362 where the average is over a distribution of probabilities. As T increases to infinity any "memory"
363 of the state at time t will approach zero: $\lim_{T \rightarrow \infty} \phi(T) = 0$.

364 4.6 Ergodicity and the Deborah Number

365 Ergodicity is a statement about the equivalence of probabilities in terms of time averages
366 and various ensemble averages in statistical mechanics. The ensembles are distinguished by their
367 variables: canonical (n, V, T), micro-canonical (n, V, U), and grand canonical (μ, V, T). The

368 essence of ergodicity is illustrated by a simplified traffic analogy. For the analogy to be good it is
 369 required to assume that all drivers on the road behave the same (much less likely than assuming
 370 all molecules act alike). Consider the probability of a driver doing something such as turning
 371 with no turn signal to indicate intent ("event" hereafter). There are two ways to evaluate the
 372 probability that such an event will occur:

- 373 (i) Observe traffic behavior in a restricted area (a county say) for a "very long time" and find
 374 the probability that the event occurs. A "very long time" can be loosely defined as the minimum
 375 observation time for which longer observation times would not change the probability.
 376 (ii) Observe all traffic patterns over the country for an "instant" and average them to obtain
 377 the probability of no turn signals.

378 The ergodic hypothesis asserts that these two probabilities are the same. However if the
 379 time of observation in (i) is too short to include all possibilities then ergodicity is said to be
 380 broken and the time average will be incorrect. This occurs in the glassy state where relaxation
 381 times of years or even millennia are confidently estimated and longer observation times are
 382 impractical. The glass transition phenomenon is correctly said to be "ergodicity breaking" but it
 383 is incorrect to assert that ergodicity breaking is equivalent to a glass transition (see discussion of
 384 the Deborah Number below and the article by Angell [7]). Such assertions ignore the details and
 385 subtleties of the glass transition phenomenon.

386 A more rigorous discussion of ergodicity is given in [5] (Chapter Four "Entropy and
 387 Probability") from which the following is distilled. Two definitions by Boltzmann are discussed.
 388 The first, dating from 1868, considers the evolution in time of a closed system of N particles in
 389 orbit on a surface of constant energy in $6N$ -dimensional space. A particular state S_i then
 390 corresponds to a point i on the orbit. Now observe the system for a long time T and determine the
 391 time T_i for which it is in the state S_i . Then $\lim_{T \rightarrow \infty} (T_i / T)$ is the probability that the system is in state

392 S_i . Einstein independently introduced the same definition in 1903 and was his favored definition.
 393 Boltzmann's second definition was to calculate the number of ways w of partitioning n_i particles

394 each with energy ε_i under the constraints that the total energy $E = \sum n_i \varepsilon_i$ and $N = \sum n_i$ are

395 fixed and (crucially) that the particles are in practice distinguishable (not so quantum
 396 mechanically). Boltzmann then proposed that w was proportional to the probability of any
 397 distribution of $\{n_i\}$ values. The first definition is in principle observable but the second is, in
 398 Pais's words [5], "more like a declaration". Ergodicity asserts that Boltzmann's two definitions
 399 are equivalent and as Pais also stated "This [equivalence] is the profound and not yet fully solved
 400 problem of ergodic theory".

401 The Deborah number DN [8] is defined as the ratio of the characteristic timescale of the
 402 observed system (typically a relaxation time) and of the measurement timescale. For an applied
 403 sinusoidal perturbation the timescale of observation is the period of oscillation. The glass
 404 transition occurs when the DN passes through unity with changing temperature – for example
 405 during rate cooling through the glass transition temperature range (abbreviated by " T_g " as noted
 406 in §4.1). Above T_g relaxation times are less than 100 s or so and longer observation times are
 407 easily achieved. Relaxation times of years or even millennia are confidently estimated below T_g
 408 so observation times are necessarily much smaller. The DN is also usefully defined as [8]

$$409 \quad DN \equiv \frac{d\tau}{dt} = \left(\frac{d\tau}{dT} \right) \left(\frac{dT}{dt} \right) = \left(\frac{d\tau}{dT} \right) Q_c, \quad (4.39)$$

410 where Q_c is the cooling rate (the heating rate is not recommended because for DSC scans the
411 kinetics of recovery are partly determined by the previous thermal history (see [8] for details).

412

413 4.7 Phase Transitions

414 These are transitions between different states (phases) of a material. A useful
415 classification scheme for them was introduced by Ehrenfest who proposed that discontinuous
416 changes in a property defined by the n^{th} derivative of a thermodynamic potential (free energy A
417 or G) be termed an n^{th} order transition. Thus melting and boiling for which first order properties
418 such as V , H and S are discontinuous are 1st order transitions. Transitions for which second order
419 properties such as the heat capacity C_p or C_v , expansivity α , or compressibility κ are
420 discontinuous are 2nd order transitions, and so on. The Ehrenfest classification is imperfect – for
421 example λ transitions in metal alloys are referred to as second order transitions but do not fall
422 into Ehrenfest's classification (but could perhaps be approximated as Ehrenfest third order
423 transitions). In any event it is useful to discuss the glass transition phenomenon in terms of an
424 Ehrenfest 2nd order transition.

425 First some nomenclature. Thermodynamic relations are applied below and above the
426 transition temperature range and the difference between thermodynamic functions is denoted by
427 Δ . Thus for an Ehrenfest 2nd order transition $\Delta V = \Delta H = \Delta S = 0$ because the transition is not first
428 order. However the various first derivatives of ΔV , ΔH and ΔS are not zero because by definition
429 an Ehrenfest 2nd order transition exhibits discontinuities in these derivatives.

430 The pressure dependencies of an Ehrenfest second order transition temperature T_2 for
431 different thermodynamic functions are readily derived using elementary calculus. For volume

$$432 \quad d\Delta V = 0 = \left(\frac{\partial \Delta V}{\partial T} \right)_P dT + \left(\frac{\partial \Delta V}{\partial P} \right)_T dP = V(\Delta\alpha dT - \Delta\kappa_T dP) \quad (4.40)$$

433 from which

$$434 \quad \left(\frac{\partial T_2}{\partial P} \right)_V = \frac{\Delta\kappa_T}{\Delta\alpha}, \quad (4.41)$$

435 where eqs. (4.13) and (4.14) for $\Delta\alpha$ and $\Delta\kappa_T$ have been used. Deviations from eq. (4.41) have
436 often been reported for $T_g = T_2$ (see §4.8.3.3), but O'Reilly [9] has pointed out that $\Delta\kappa_T$ is
437 strongly pressure dependent and that reasonable values can be found for it that agree with eq.
438 (4.41).

439 For enthalpy

$$440 \quad d\Delta H = \left(\frac{\partial \Delta H}{\partial T} \right)_P dT + \left(\frac{\partial \Delta H}{\partial P} \right)_T dP = \Delta C_p dT + \left[\Delta V - T \left(\frac{\partial \Delta V}{\partial T} \right)_P \right] dP = 0 \quad (4.42)$$

441 but since $\Delta V = 0$ then

$$442 \quad \left(\frac{\partial T_2}{\partial P} \right)_H = VT \frac{\Delta\alpha}{\Delta C_p}. \quad (4.43)$$

443 For entropy

$$\begin{aligned}
444 \quad d(\Delta S) = 0 &= \left(\frac{\partial \Delta S}{\partial T} \right)_P dT + \left(\frac{\partial \Delta S}{\partial P} \right)_T dP = \left(\frac{\partial \Delta S}{\partial T} \right)_P dT - \left(\frac{\partial \Delta V}{\partial T} \right)_T dP \\
&= T^{-1} \Delta C_p dT - V \Delta \alpha dP
\end{aligned} \tag{4.44}$$

445 so that

$$446 \quad \left(\frac{\partial T}{\partial P} \right)_{\Delta S} = VT \frac{\Delta \alpha}{\Delta C_p}. \tag{4.45}$$

447 Note that eqs. (4.43) and (4.45) are the same.

448 In anticipation of the nonlinear Adam-Gibbs model for structural relaxation discussed in
449 §4.8.3 an expression for $\partial T_2 / \partial P$ based on TS_c being constant is now given. The condition that
450 TS_c be constant implies

$$\begin{aligned}
451 \quad d(TS_c) &= TdS_c + S_c dT = 0 \\
&= \Delta C_p dT - TV \Delta \alpha dP + S_c dT \\
&= (\Delta C_p + S_c) dT - TV \Delta \alpha dP
\end{aligned} \tag{4.46}$$

452 so that

$$453 \quad \left(\frac{\partial T_2}{\partial P} \right)_{TS_c} = VT \frac{\Delta \alpha}{\Delta C_p + S_c}. \tag{4.47}$$

454 The Prigogine-Defay ratio Π is defined by

$$455 \quad \Pi \equiv \frac{(\partial T_2 / \partial P)_{\Delta V}}{(\partial T_2 / \partial P)_{\Delta S}} = \frac{\Delta C_p \Delta \kappa_T}{TV (\Delta \alpha)^2}. \tag{4.48}$$

456 It has been shown by Davies and Jones [10] that if $\Pi > 1$ then more than one thermodynamic
457 variable must determine the transition. Values of $\Pi > 1$ for $T_2 = T_g$ have often been reported but
458 McKenna [11] has suggested that the usually quoted values of $\Delta \alpha$, $\Delta \kappa_T$ and ΔC_p are not obtained
459 under the proper conditions and that if they were then Π could be unity within uncertainties. If
460 one variable is chosen for convenience to determine relaxation behavior then entropy is evidently
461 better than volume because entropy and enthalpy can accommodate things that volume cannot,
462 such as bond angle constraints and stresses that are known to affect glassy state relaxation rates
463 and are presumably factors in liquid relaxation as well.

464 4.8 Structural Relaxation

465 An excellent account of this topic is given by Angell et al. [12] that lists questions that
466 need answering and the then current best answers (essentially unchanged to this day). It also
467 considers other topics such as ionic conductivity in glasses that are discussed in Chapter Two of
468 this book. This section is divided into three segments arranged according to three temperature
469 ranges relative to T_g : (1) $T > T_g$ (supercooled liquids); (2) $T < T_g$ (glasses); (3) $T \approx T_g$ (glass
470 transition).

471 4.8.1 Supercooled Liquids and Fragility

472 Supercooled liquids are precursors to glasses formed by cooling through the glass
473 transition temperature range and their properties are therefore relevant to structural relaxation.

474 Relaxation times in supercooled liquids (as well as many liquids above the melting temperature)
475 rarely conform to the Arrhenius temperature dependence

$$476 \quad \tau_0(T) = A_A \exp\left(\frac{E_a}{RT}\right), \quad (4.49)$$

477 where E_a is the Arrhenius activation energy and A_A is a constant. Instead they generally adhere to
478 relations that are often well approximated by the Fulcher equation (see [13] for an excellent
479 discussion of its history and [14] for a reprint of the original paper):

$$480 \quad \tau_0(T) = A_F \exp\left(\frac{B_F}{T-T_0}\right), \quad (4.50)$$

481 where A_F , B_F and T_0 are positive constants independent of temperature but material dependent.
482 The effective Arrhenius activation energy E_{eff} for the Fulcher relation is

$$483 \quad \left(\frac{E_{eff}}{R}\right) = \left[\frac{d \ln \tau_0}{d(1/T)}\right] = \left[\frac{B_F}{(1-T_0/T)^2}\right]. \quad (4.51)$$

484 Other expressions for $\tau_0(T)$ are discussed in [12] but we select just one here for further
485 discussion because it is frequently used in the polymer community – the WLF equation:

$$486 \quad \log_{10} a_T \equiv \log_{10} \left[\frac{\tau(T)}{\tau(T^*)} \right] = \frac{C_1(T-T^*)}{[T-(T^*-C_2)]}, \quad (4.52)$$

487 where T^* is a reference temperature that is usually equated to the glass transition temperature T_g
488 and C_1 and C_2 are "constants" that depend on T^* . The WLF parameters C_1 and C_2 are related to
489 the Fulcher parameters B_F and T_0 by

$$490 \quad T_0 = T^* - C_2 \quad (4.53)$$

491 and

$$492 \quad B_F = 2.303C_1C_2, \quad (4.54)$$

493 where the factor 2.303 arises from the irritating use of \log_{10} rather the natural \ln . Equations
494 (4.53) and (4.54) indicate why C_1 and C_2 are T^* dependent because T_0 is an objective measure of
495 departure from Arrhenius behavior [eq. (4.51)]. The value of C_1 for $T^* = T_g$ is "universally"
496 about 17 for polymers but C_2 is material dependent.

497 A fruitful characterization of supercooled liquids is the classification scheme of fragility
498 introduced by Angell. This scheme has been developed over many publications and is not
499 amenable to a definitive citation (although [15,16] are useful and [17] includes a list of
500 references). Reference [17] criticizes some small mathematical issues related to fragility but
501 these criticisms do not detract from the immense overall value of the concept.

502 There are two complementary definitions of fragility, thermodynamic and kinetic, that
503 reflect the intricate and debated relation between the thermodynamic and kinetic aspects of the
504 glass transition phenomenon (such a relation is the basis of the Adam-Gibbs model [18]
505 discussed below). The thermodynamic definition is the origin of the term fragility and defines it
506 in terms of the isobaric heat capacity change $\Delta C_p(T_g)$ over the glass transition temperature
507 range: large values of $\Delta C_p(T_g)$ imply large increases in the configurational entropy with
508 increasing temperature above T_g , that in turn produce a large decrease in structural order and
509 therefore a more fragile structure. The kinetic definition of fragility is essentially a quantitative

510 statement of the generally observed positive correlation between $\Delta C_p(T_g)$ and the departure
 511 from Arrhenius behavior of $\tau_0(T)$, the latter being generally well described by the Fulcher
 512 equation. The kinetic definition was originally expressed in terms of the Fulcher equation but it
 513 has since been more usefully and generally defined in terms of a fragility parameter m that is
 514 essentially a T_g -scaled effective Arrhenius activation energy at T_g that is independent of the form
 515 of $\tau_0(T)$:

$$516 \quad m \equiv \left. \frac{d \log_{10}(\tau_0)}{d(T_g/T)} \right|_{T=T_g} = \frac{E_{eff}}{RT_g}. \quad (4.55)$$

517 This corresponds to the slope at $T = T_g$ of the "Angell plot" $\log_{10}(\tau_0)$ versus T_g/T . The limiting
 518 values of τ_0 are determined by the plausible boundary conditions $\tau_0 = 10^2$ s at $T \approx T_g$ ($T_g/T \approx 1$)
 519 and $\tau_0 = 10^{-14}$ s (vibrational lifetime) as $T \rightarrow \infty$ ($T_g/T \rightarrow 0$). The minimum value m_{min} of the
 520 fragility index is the minimum slope of the Angell plot obtained by connecting the two extrema
 521 of τ_0 with a straight (Arrhenius) line. For the boundary conditions given above

$$522 \quad m_{min} = \log_{10} \left[\frac{\tau_0(T_g)}{A_A} \right] = 2 - (-14) = 16. \quad (4.56)$$

523 The quantity A_A in eq. (4.56) refers specifically to the Arrhenius equation (4.49), and not to any
 524 other equation for $\tau_0(T)$ that has a pre-exponential factor (A_F in eq. (4.50) for example) that is
 525 often just termed A in the literature and can be confused with A_A . To ensure that the argument of
 526 the logarithm function is explicitly dimensionless the following modified form is useful:

$$527 \quad m' \equiv \left. \frac{d \log_{10}(\tau_0/A_A)}{d(T_g/T)} \right|_{T=T_g} \quad (0 \leq T_g/T \leq 1). \quad (4.57)$$

528 Equation (4.57) provides a mathematically direct derivation of m_{min} by simply demanding that
 529 the derivative in eq. (4.57) be independent of temperature. Angell [19] has described how m_{min}
 530 predicts the "universal" WLF parameter $C_1 \approx 17$.

531 The thermodynamic and kinetic definitions of fragility are equivalent if the Adam-Gibbs
 532 (AG) [18] model for liquid state transport properties is accepted. This model gives rise to
 533 equations that are almost indistinguishable from the Fulcher equation in most cases and
 534 for $\Delta C_p(T) = C/T$ it reproduces the Fulcher equation exactly. The ease with which
 535 this equation can be extended through the glass transition to the glassy state was quickly
 536 recognized by Macedo and Napolitano [20], Goldstein [21], Plazek and Magill [22,23]
 537 and Howell et al. [24], but was not used explicitly for enthalpy relaxation until the
 538 pioneering work of Scherer [25] and in later studies by Hodge [26].

539 The AG model is based on transition state theory and the hypothesis that a
 540 temperature dependent number of moieties need to rearrange cooperatively for relaxation
 541 to occur. The transition state activation energy E_A is approximated by

$$542 \quad E_A = z\Delta\mu, \quad (4.58)$$

543 where $\Delta\mu$ is an elementary excitation energy per moiety and z is the number of moieties

544 that cooperatively rearrange. The linear addition of $\Delta\mu$ for each moiety implicitly
 545 assumes that the moieties do not interact and this has been challenged by Ngai et al.
 546 who have proposed an alternative "coupling model" [27]. Only the minimum value z^* of z
 547 significantly contributes to the relaxation time [18] and its value is assumed to be a
 548 function of temperature derived by simplistically equating two expressions for the
 549 configurational entropy per moiety

$$550 \quad \frac{S_c(T)}{N_A} = \frac{s_c^*}{z^*(T)}, \quad (4.59)$$

551 where $S_c(T)$ is the macroscopic configurational entropy (defined in eq. (4.61)
 552 below), N_A is Avogadro's number, and s_c^* is the configurational entropy associated with the
 553 smallest number of particles capable of rearranging that is often taken to be $k_B \ln 2$ (two
 554 configurations, one before and one after rearrangement). Explicitly

$$555 \quad \tau_0 = A \exp\left(\frac{E_A}{RT}\right) = A_{AG} \exp\left(\frac{z^*(T)\Delta\mu}{k_B T}\right) = A_{AG} \exp\left(\frac{N_A s_c^* \Delta\mu}{k_B T S_c(T)}\right), \quad (4.60)$$

556 where a pre-exponential factor $[1 - \exp(-\Delta\mu/k_B T)]^{-1}$ has been equated to unity
 557 because typically $\Delta\mu \gg k_B T$. The result that configurational entropy is the fundamental
 558 property that determines the rate of relaxation is plausible because if more
 559 configurations are available then relaxation is expected to be faster.

560 The quantity $S_c(T)$ is given by

$$561 \quad S_c(T) = \int_{T_2}^T \frac{\Delta C_p(T')}{T'} dT' = \int_{\ln T_2}^{\ln T} \Delta C_p(T') d \ln T', \quad (4.61)$$

562 where T_2 is the temperature at which $S_c(T)$ is zero, denoted as such to emphasize
 563 that its equivalence with the thermodynamic Kauzmann temperature T_K (discussed
 564 below) needs to be established experimentally. Assessment of $\Delta C_p(T)$ is not trivial.
 565 It must be obtained by extrapolations of $C_p(T)$ that are necessarily uncertain in part
 566 because the glassy heat capacity $C_{pg}(T)$ must be obtained at temperatures well
 567 below T_g to ensure that relaxation effects are not included in its temperature
 568 dependence, so that long extrapolations are required. Huang and Gupta [28] have
 569 evaluated expressions for $C_{pg}(T)$ suitable for extrapolation into and above the glass
 570 transition temperature range for a soda lime silicate glass. The function $\Delta C_p(T)$ also
 571 depends on how C_{pl} is extrapolated. It is common to assume that $\Delta C_p(T_g)$ is totally
 572 configurational but this has been challenged by Goldstein [29,30] who has argued
 573 that it may contain significant contributions from vibrational and secondary relaxation
 574 sources. It is however possible that such non-configurational contributions to $\Delta C_p(T)$ could
 575 also contribute to " S_c " in the AG model so that using $\Delta C_p(T)$ regardless of its origin could still
 576 be valid. The debate about the configurational contribution to $\Delta C_p(T)$ is therefore probably not
 577 resolvable because of all the unknown factors that determine structural relaxation. The default

578 position adopted here is that all the contributions to $\Delta C_p(T_g)$ of whatever type contribute to
 579 structural relaxation.

580 The AG function for $\tau_0(T)$ depends on the functional form of
 581 $\Delta C_p(T)$. For

$$582 \Delta C_p = C = \text{constant} \quad (4.62)$$

583 the "AGL" function for the structural relaxation time is

$$584 \tau_0(T) = A_{AGL} \exp \left[\frac{B_{AGL}}{T \ln(T/T_2)} \right] \quad (4.63)$$

585 where

$$586 B_{AGL} = \frac{N_A s_c^* \Delta \mu}{k_B C}. \quad (4.64)$$

587 Equation (4.63) is almost indistinguishable from the Fulcher equation and in fact
 588 retaining only the first term in the expansion of the logarithmic term reproduces the
 589 Fulcher form. The expression

$$590 \Delta C_p(T) = C T_g / T \quad (4.65)$$

591 implies

$$592 S_c(T) = \Delta C(T_g) T_g [1 - T_2/T] / T_2 \quad (4.66)$$

593 so that

$$594 \tau_0(T) = A_{AG} \exp \left[\frac{B_{AG}}{T(1 - T_2/T)} \right] = A_{AG} \exp \left[\frac{B_{AG}}{T - T_2} \right], \quad (4.67)$$

595 i.e. the Fulcher form is recovered with

$$596 B_F = \frac{N_A s_c^* \Delta \mu T_2}{k_B T_g \Delta C_p(T_g)}. \quad (4.68)$$

597 As noted in [8] eq. (4.65) has a stronger temperature dependence than that observed
 598 for most polymers, according to plots of the data compiled in [31]. However since eqs
 599 (4.63) and (4.67) are almost indistinguishable the AG model can probably accommodate most
 600 approximations to the Fulcher equation that are found experimentally [32,33].

601 Equations (4.59) and (4.66) imply that z^* is proportional to $1/(1 - T_2/T)$. Thus

602 z^* and the barrier height $z^* \Delta \mu$ diverge as $T \rightarrow T_2$ and simplistically this divergence
 603 can be expected to prevent T_g approaching T_2 [26,34] (assuming that T_2 is indeed some
 604 sort of ideal T_g). Since z^* is conceivably associated with some form of correlation length
 605 it is of interest that the correlation length computed from a random field Ising model also
 606 diverges as $(1 - T_c/T)^{-\gamma}$ [35], although no evidence for a correlation length was
 607 observed in a viscosity study of glycerol by Dixon et al. [36] nor in a molecular
 608 dynamics simulation by Ernst et al. [37]. On the other hand if z^* is interpreted in
 609 dynamic terms, for example as the minimum number of particles needed for the
 610 ensemble averaged time correlation function to be independent of size, it would not

611 necessarily be seen structurally. It is also possible that z^* corresponds in some way to
 612 the "dynamic characteristic length" defined by the ratio of the frequency of the
 613 Raman "boson" peak to the speed of sound [38,39]. Adam-Gibbs behavior has been
 614 observed in a spin facilitated kinetic Ising model described by Frederickson [40] and as
 615 noted above the AG equation has also been extended through the glass transition to the
 616 glassy state (discussed in §4.8.3).

617 The assertion made above that the kinetic and thermodynamic definitions of
 618 fragility are made physically consistent by the AG model can now be explained. Since S_c
 619 is more strongly temperature dependent for greater $\Delta C_p(T_g)$ (greater thermodynamic
 620 fragility) eq. (4.60) indicates that the structural relaxation time has a more non-Arrhenius
 621 temperature dependence and larger m [eq. (4.55)] (greater kinetic fragility).

622

623 4.8.2 Glassy State Relaxation

624 Because glasses are usually in a nonequilibrium state they can isothermally relax
 625 towards the equilibrium state. A discussion of this phenomenon has been given by Hodge
 626 [8,39]. There are two canonical aspects of glassy state relaxation kinetics –
 627 nonexponentiality and nonlinearity. The former is a characteristic of relaxation in
 628 essentially all condensed media (water is an exception as usual) and has been discussed
 629 extensively in Chapter 1. Nonlinearity is absent for most electrical relaxation phenomena
 630 (Chapter 2) and becomes important for viscoelastic relaxation only for high stresses and
 631 strains – linear viscoelastic relaxation is still applicable for practically significant stresses
 632 and strains (Chapter 3). But for structural relaxation nonlinearity cannot be ignored for
 633 even small perturbations, and it is responsible for several observed phenomena such as
 634 glassy state relaxation occurring on human lifetime scales rather on inhuman scales of
 635 centuries or longer [41]. Experimental evidence for nonlinearity in glassy state relaxation
 636 is exemplified by the creep data of Struik [42] that are reproduced in [41]. Creep is
 637 essentially a quantitative measure of the fractional increase in length with time of a
 638 vertically suspended small diameter thread of material that has a hanging weight on it
 639 (Chapter 3). The data were recorded for time intervals that were about 10% of the
 640 annealing times t_a . The creep curves move to longer times with increasing t_a but the shape
 641 of each creep curve is essentially the same for all t_a - thus the characteristic relaxation
 642 time increases with t_a . A generally good description of the increase in relaxation time τ_0
 643 with t_a is given by the Struik relation

$$644 \tau_0 = K t_a^\mu, \quad (4.69)$$

645 where K has the dimensions of $t^{1-\mu}$ and is dependent on material and annealing
 646 temperature. The quantity $\mu \leq 1$ is an empirical parameter referred to here as the Struik
 647 shift parameter. The nonlinearity of relaxation expressions that contain eq. (4.69) is
 648 eliminated by the reduced time defined by [43,44]

$$649 \xi(t) \equiv \int_{-\infty}^t \frac{dt'}{\tau(t')}, \quad (4.70)$$

650 so that for $\tau(t') = \tau_0^{1-\mu} t_a^\mu$

$$651 \quad \xi(t) = \frac{(t/\tau_0)^{(1-\mu)}}{(1-\mu)} \quad [\xi(-\infty) = 0]. \quad (4.71)$$

652

653 For the WW function [8]

$$654 \quad \exp\left\{-[\xi(t)]^\beta\right\} = \exp\left\{-\left[\frac{(t/\tau_0)^{(1-\mu)}}{(1-\mu)}\right]^\beta\right\} = \exp\left\{-\left[\frac{t^{(1-\mu)\beta}}{(1-\mu)\tau_0^{1-\mu}}\right]\right\} = \exp\left[-\left(\frac{t}{\tau_0'}\right)^{\beta'}\right] \quad (4.72)$$

655 where

$$656 \quad \beta' = 1 - \beta \quad (4.73)$$

657 and

$$658 \quad \tau_0' = \tau_0 (1-\mu)^{1/(1-\mu)}. \quad (4.74)$$

659 The mathematical equivalence of the linear and nonlinear WW equations exhibited in eq.
 660 (4.72) has engendered many published analyses that are physically unreasonable because
 661 in the name of "simplicity" they invoke the linear WW equation in situations that demand
 662 the consideration of nonlinearity, such as glassy state relaxation for which the Struik
 663 relation eq. (4.69) was originally observed experimentally. Some of these incorrect
 664 analyses are cited as refs. 53-60 in [8].

665 Quantification of nonlinearity is simplified by defining a metric for the
 666 nonequilibrium state. The fictive temperature T_f introduced by Tool [45-47] is such a
 667 metric. It was originally suggested in an oral presentation in 1924, so that nonlinearity was
 668 recognized as being important to structural relaxation well before nonexponentiality was.
 669 Ironically Tool's analysis was for silicate glasses that are now known to have some of the
 670 least nonlinear structural relaxation kinetics. Qualitatively T_f is the temperature at which
 671 some non-equilibrium property (volume, enthalpy, entropy, relative permittivity, etc.) of a
 672 material would be the equilibrium one, and is typically different for different properties of
 673 the same material in the same state. Since T_f can be associated with any property the
 674 phenomenologies described below can be applied to any property. For enthalpy H , whose
 675 relaxation phenomenology is representative of all properties, T_f is defined by

$$676 \quad H(T) = H_e(T_f) - \int_T^{T_f} C_{pg}(T') dT', \quad (4.75)$$

677 where $H_e(T_f)$ is the equilibrium value of H at T_f and $C_{pg}(T')$ is the temperature dependent
 678 isobaric heat capacity of the glass. Equation (4.75) is illustrated in [8] and its temperature
 679 derivative is (using eq. 1.18)

$$680 \quad \frac{dT_f}{dT} = \frac{(C_p - C_{pg})|_T}{(C_{pe} - C_{pg})|_{T_f}} \approx \frac{(C_p - C_{pg})|_T}{(C_{pe} - C_{pg})|_T} \equiv C_p^N, \quad (4.76)$$

681 where C_{pe} is the equilibrium (liquid or rubber) isobaric heat capacity and C_p^N is the
 682 normalized heat capacity. It is usually assumed that $dT_f/dT = C_p^N$ but this is probably

683 unjustified in general [48,49(Sindee Simon)].

684 For polymers mechanical stresses (shear and tensile), hydrostatic pressure, and
685 swelling induced by vapor absorption followed by rapid desorption, all decrease the
686 average isothermal structural relaxation time in the glasses. Accounts of these effects are
687 given in [8,50,51] that include many references to original publications on the effects of
688 nonthermal perturbations on enthalpy relaxation in particular. Applications of the TNM
689 phenomenology to these histories [50] often approximate applied stresses and pressure as
690 isothermal changes in fictive temperature. An instructive example is the formation of
691 "pressure densified polystyrene" by cooling the sample through the glass transition
692 temperature range under hydrostatic pressure and then releasing the pressure in the glassy
693 state (typically at room temperature). The resultant glass has a higher density and enthalpy
694 than that prepared by cooling under ambient pressure and has a shorter structural
695 relaxation time. The fact that relaxation is faster at a smaller volume is inconsistent with
696 the free volume models frequently used by polymer physicists [52] but is consistent with
697 enthalpy/entropy models such as Adam-Gibbs.

698

699 4.8.3 The Glass Transition

700 *Introduction*

701 This vast subject is the focus of two excellent books by Donth [53,54] and at least
702 three reviews [7,8,41], and its applications to material science have been well described
703 by Scherer [55]. This section mainly considers the relaxation aspects of the glass
704 transition phenomenon, although a brief general overview of it is given to provide a
705 context for the relaxation phenomenology. In particular the intricate and still debated link
706 between thermodynamics and kinetics for the observed glass transition phenomenon is
707 discussed.

708 The glass transition is not understood at a fundamental level. When asked at the
709 end of the 20th century about the most important challenges awaiting 21st century science,
710 Nobel laureate Philip Anderson stated in *Science* [56] that "The deepest and most
711 interesting unsolved problem in solid state theory is probably the theory of the nature of
712 glass and the glass transition. ...". He had earlier stated in *Physics Today* (1991) "... Glass
713 itself remains one of the deepest puzzles in all of physics." This author's opinion is that
714 new mathematics will be required before this puzzle is solved.

715

716 *Glass Transition Temperature*

717 The phrase "glass transition temperature" is a misnomer because, as noted above
718 (§4.8.1), the transition from a liquid (relaxation time \ll observation time) to a glass
719 (relaxation time \gg observation time) during cooling and heating occurs over a range of
720 temperature. There is also confusion about the glass "transition" because it is not a
721 transition in the traditional sense but rather a phenomenon that occurs over an unexpected
722 and thus far theoretically unexplained narrow temperature range. Nonetheless an ASTM
723 publication [57] compiles several contributions to a session on definitions of the glass
724 transition temperature of which the contribution by Moynihan [58] is most relevant here.
725 The ASTM specification for T_g by DSC is published at

726 www.astm.org/Standards/E1356.htm. An excellent account of the physics of the glass
727 transition as a condensed matter phenomenon is given in Angell's review article [7].

728 There are three basic definitions of a DSC " T_g " that are in common use, all of
729 which should (but not often enough) include a specification of scan rates (cooling and
730 heating). Cooling rate is more important but for glasses formed at unknown cooling rates,
731 or by vapor deposition, or by other nonthermal processes, only the heating rate is known
732 but should still be specified. The three definitions are:

733 (a) *Midpoint*. The center of the transition temperature range.

734 (b) *Onset*. The temperature at which departure from the glassy heat capacity first
735 occurs in a DSC heating scan. It is often determined by drawing a tangent line
736 through the point of inflection of $C_p(T)$ and taking T_g to be the temperature at
737 which this line intersects the extrapolated glassy heat capacity. It typically
738 corresponds to the temperature at which the excess heat capacity over that of
739 $C_{pg}(T)$ is 5 – 10% of $\Delta C_p(T_g)$.

740 (c) *Glassy Fictive Temperature* (no annealing). Computed from integration of the heat
741 capacity. This is the best definition but also the least convenient. It typically has a
742 similar value to the onset definition if the heating and cooling rates are comparable.

743 As noted the first two definitions apply to both cooling and heating but values from
744 cooling data are preferred. One reason for preferring cooling is that heat capacity
745 overshoots and a strong dependence on the TNM parameters x and β make the heating data
746 more dependent on material and thermal history [8].

747 As illustration of this issue consider the question "what is ' T_g ' for an annealed glass
748 compared with a non-annealed glass?" The answer depends on how T_g is defined. As just
749 noted the best definition of T_g is the glassy state value of the fictive temperature T_f' and
750 this *decreases* with annealing. However upon reheating enthalpy recovery occurs at higher
751 temperatures because of nonlinearity – the lower glassy fictive temperature lengthens the
752 starting average relaxation time so that higher temperatures must be reached before the
753 average relaxation time becomes short enough for relaxation back to equilibrium to occur.
754 The heat capacity increase from glassy values to liquid values upon heating therefore
755 begins at a higher temperature and the midpoint and onset definitions of T_g *increase*.

756 The value of " T_g " that has been discussed above is generally not of great
757 importance to the detailed kinetics of structural relaxation because the temperature
758 dependencies of structural relaxation times scale with T_g and the value of T_g simply shifts
759 the transition range along the temperature axis. One exception to this is that annealing
760 behavior at temperature T_a is a strong function of $T_g - T_a$. Another exception is the
761 composition dependence of " T_g " for binary mixtures of materials with very different
762 values of T_g (polymer/solvent mixtures for example), that illustrates the flexibility of
763 WW-type functions. The dependence of T_g on the concentration c of the lower T_g
764 component is often well described by

$$765 \quad T_g(c) = T_g^0 \exp\left[-(kc)^\beta\right], \quad (4.77)$$

766 where T_g^0 is the higher value of T_g and k and β are empirical constants. Equation (4.77)
767 was discovered and used by the present author in 1989 [59] without knowledge of the
768 papers by Phillis et al., the first of which was published in 1985 [60]. The latter paper
769 also discussed power laws for molecular weight and probe radius for light scattering that
770 are subsumed into k in eq. (4.77).

771
772 *Thermodynamic Aspects of the Glass Transition*

773 The isobaric heat capacity of a supercooled liquid exceeds that of the crystal at
774 the same temperature so that the excess entropy of a liquid over that of the crystal
775 decreases with decreasing temperature. Extrapolations for many materials suggest that
776 this excess entropy would vanish at a temperature well above absolute zero. At this
777 temperature the entropy of the supercooled liquid equals that of the crystal and if the
778 same trend were to extend down to absolute zero the entropy of the liquid would be
779 less than that of the crystal, in conflict with the third law of thermodynamics. This
780 difficulty was first recognized by Kauzmann [61] and the extrapolated temperature at
781 which the supercooled liquid and crystal entropies become equal is known as the
782 Kauzmann temperature T_K . The extrapolation is often referred to as the Kauzmann
783 "paradox" because it seems paradoxical that the intervention of a kinetic event, the
784 observed glass transition, averts rather a thermodynamic impossibility. The value of T_K is
785 calculated by equating the excess entropy of the liquid over that of the crystal to the
786 entropy of melting ΔS_m

$$787 \quad \Delta S_m = \int_{T_K}^{T_m} \left(\frac{[C_{pl} - C_{ps}](T)}{T} \right) dT, \quad (4.78)$$

788 where T_m is the melting temperature. The uncertainty in T_K is large, in part because $\Delta C_p(T)$
789 is obtained by extrapolation and in part because of possible different crystal forms
790 with different values of T_m and ΔS_m . For some polymers the uncertainty is even larger
791 because of a need to correct for tacticity and partial crystallinity. As noted above
792 (§4.8.2) Goldstein [29,30] has argued that $\Delta C_p(T)$ is probably not entirely
793 configurational and may contain significant contributions from vibrational and secondary
794 relaxation sources. He estimated that between 20 and 80% of $\Delta C_p(T)$ could originate from
795 non-configurational sources and noted that this renders even more uncertain the
796 extrapolations required to assess T_K . However, as noted in the discussion of the Adam-
797 Gibbs model (§4.8.1), it is possible that all contributions to $\Delta C_p(T)$ contribute to the
798 relaxation kinetics so that how ΔC_p is partitioned is irrelevant. In any event calculated
799 values of T_K are always found to be less than T_g although in some cases the difference
800 can be as small as 20 K [62,63]. The value of T_K is often close to T_0 of the VTF equation
801 [64], suggesting again that the kinetic and thermodynamic aspects of the glass transition are
802 related.

803 Three resolutions of the thermodynamic difficulties imposed by $T_K > 0$ have been
804 suggested. One is that the extrapolation of excess entropy to low temperatures has no
805 firm basis and that the prediction $T_K > 0$ is a spurious result of inappropriate
806 extrapolation [65,66]. As noted already, however, the extrapolation is only 20 K or so for
807 some materials and a nonzero T_K seems almost certain in these cases. There is also the
808 possibility that the heat capacity decreases rapidly to nearly zero rather than
809 mathematical zero at a temperature where the entropy is also small but nonzero. These
810 ideas are quantified in the next paragraph about a possible Ehrenfest 2nd order
811 transition resolving the Kauzmann problem.

812 A second resolution, suggested by Kauzmann [61], is that the extrapolation is
 813 irrelevant because the thermodynamic driving force for crystallization would always
 814 intervene before the entropy problem manifested itself. However this intervention has
 815 been shown to be extremely unlikely in some systems [67], and it may actually be
 816 impossible in two bizarre systems ($\text{CrO}_3\text{-H}_2\text{O}$ [68] and $\text{RbAc-H}_2\text{O}$ [69]) for which
 817 T_g exceeds the (extrapolated) eutectic temperature (the Kauzmann analysis can be
 818 applied to eutectic mixtures [67]). Also, a thermodynamic mechanism for crystallization
 819 always preventing low values of entropy to be attained has apparently not yet been
 820 suggested.

821 The third resolution is that an Ehrenfest second-order transition occurs at T_K
 822 at which $\Delta C_p(T)$ falls rapidly (simplistically instantaneously) to zero similar to that
 823 which is observed kinetically at T_g . The Ehrenfest second-order transition temperature
 824 T_K is of course unobservable because of kinetic factors. It is difficult to refute this hypothesis
 825 other than to dismiss it as an artifact of extrapolation, but as has just been noted this
 826 objection is itself weakened by the fact that very short extrapolations are needed in
 827 some cases. Furthermore an entropically based second-order transition at T_K has been
 828 derived for polymers by Gibbs and DiMarzio [70], and although this theory has
 829 been criticized [71] its predictions agree well with experimental observations near T_g ,
 830 including those on the effect of molecular weight on T_g for polymeric rings [72,73].
 831 There are also several two state models ([74,75] for example) that predict that $\Delta C_p(T)$
 832 passes through a maximum at T_{\max} which is necessarily below T_g because such a
 833 maximum has never been observed. If these models accommodate sharp decreases in
 834 $\Delta C_p(T)$ below T_{\max} then they could essentially resolve the Kauzmann "paradox" without
 835 invoking an ideal Ehrenfest second order transition. For example a heat capacity function
 836 that mirrors the Debye dielectric loss function

$$837 \quad \Delta C_p(T) = \frac{C\Omega T}{1 + \Omega^2 T^2}, \quad (4.79)$$

838 where C is a constant and $T_{\max} = 1/\Omega$ has a maximum and a sharp decrease for $T < T_{\max}$. Note
 839 that for $T \gg T_{\max}$ eq. (4.79) yields $C_p(T) \propto 1/T$ that is often approximately observed and that as
 840 T approaches T_{\max} from above the T dependence becomes weaker than $1/T$, as observed for many
 841 polymers [31]. Preliminary results [76] indicate that a good fit to the Fulcher equation is obtained
 842 from the heat capacity function given by eq. (4.79) for the temperature range T_g to $1.5T_g$ with a
 843 T_0 value about three times smaller than T_{\max} [76]. Other preliminary calculations [76] suggest
 844 that good Fulcher fits also obtain using a combination of two halves of such "Debye loss"
 845 functions, in which eq. (4.79) describes C_p for $T > T_{\max} = 1/\Omega$ and a narrower version

$$846 \quad \Delta C_p(T) = \frac{C(\Omega T)^f}{1 + (\Omega T)^{2f}} \quad (f > 1) \quad (4.80)$$

847 for $T < T_{\max}$. Larger values of f produce sharper low frequency decreases in $C_p(T)$ that in the
 848 limit $f \rightarrow \infty$ approaches the instantaneous decrease approximation. These heat capacity functions
 849 also yield good Fulcher fits with T_0 values that approach the temperature $T_{1/2} < T_{\max}$ at which ΔC_p
 850 is half the maximum. Preliminary analyses [76] suggest that the ratio $R = T_0/T_{1/2}$ is
 851 approximately given by

$$852 \quad (R - 1) \approx 0.64 \exp[-2.33(f - 1)]. \quad (4.81)$$

853 Angell [77] has proposed modifications to the Kauzmann analysis that suggest that a first
 854 order transition, rather than an Ehrenfest second order transition, occurs at the low temperature
 855 limit of a supercooled liquid. However true this may be it does not change the Adam-Gibbs
 856 ansatz for relaxation times because it only affects the calculation of T_K and does not affect S_c
 857 apart from its behavior zero deep in the glassy state, and the latter does not affect the Adam-
 858 Gibbs model above T_g .

859 The Kauzmann analysis is not the only factor that suggests a thermodynamic
 860 dimension to the glass transition - two other observations also support it:

861 (a) Glassy state relaxation data indicate that not only the creep data shown in [41] but
 862 also relaxation data for thermodynamic properties such as volume and enthalpy also shift
 863 to longer time scales with annealing. As noted in [41] this implies a link between the
 864 thermodynamic and nonlinear kinetic aspects of glassy state relaxation.

865 (b) There is compelling circumstantial evidence that, for two component mixtures that
 866 are predicted or inferred to have an upper consolute phase separation temperature below
 867 T_g , the values of T_g are almost independent of composition [78]. A composition invariant
 868 T_g has also been observed in the LiCl-H₂O system in which phase separation is directly
 869 observed [69,79]. This near constancy of T_g with composition corresponds to the near
 870 constancy of the chemical potential of each component and a link between
 871 thermodynamics and kinetics seems inescapable in these cases.

872

873 *Kinetics of the Glass Transition*

874 The mathematical description of these kinetics must necessarily incorporate those of the
 875 supercooled liquid state (§4.8.2) and the glassy state (§4.8.3) as limiting cases. We describe here
 876 only those formalisms that invoke the equilibrium temperature T and the fictive temperature T_f —
 877 others such as the KAHR description are discussed in [8]. There are two expressions for
 878 $\tau_0(T, T_f)$ in common use. The Tool-Narayanaswamy-Moynihan (TNM) expression [80] is a
 879 generalization of the Arrhenius equation:

$$880 \quad \tau_0(T, T_f) = A_{TNM} \exp \left[\frac{xh}{RT} + \frac{(1-x)h}{RT_f} \right], \quad (4.82)$$

881 where $0 < x \leq 1$ is often referred to as the nonlinearity parameter. The value of h can be obtained
 882 from [80]

$$883 \quad \frac{h}{R} \approx \frac{-d \ln \dot{T}_c}{d(1/T_f)} \quad (4.83)$$

884 but the uncertainties are large (typically about $\pm 20\%$).

885 The NLAG ("Nonlinear Adam-Gibbs") or SH ("Scherer-Hodge") expression [25,26] is
 886 obtained from the AG equation (4.60) by assuming that S_c is a function of T_f rather than of T :

$$887 \quad S_c(T_f) = C(1 - T_2/T_f) \quad (4.84)$$

888 so that

$$889 \quad \tau_0(T, T_f) = A_{SH} \exp \left[\frac{B_{SH}}{T(1 - T_2/T_f)} \right]. \quad (4.85)$$

890 Equation (4.85) has been called by several other names: Adam-Gibbs-Vogel (AGV), Adam-
 891 Gibbs-Fulcher (AGF), in addition to NLAG and Scherer-Hodge (the last name is not this author's

892 choice but is increasingly common and so is used henceforth). The full and partial temperature
 893 derivatives of eq. (4.85) are

$$894 \quad \frac{d \ln \tau_0(T)}{d(1/T)} = \frac{B_{SH}}{(1-T_2/T)^2} = \frac{h}{R} \quad (4.86)$$

895 and

$$896 \quad \left[\frac{\partial \ln \tau_0(T)}{\partial(1/T)} \right]_{T_f} = \frac{B_{SH}}{(1-T_2/T_f)^2} = \frac{xh}{R}. \quad (4.87)$$

897 Applying eqs. (4.86) and (4.87) to the glass transition temperature range where the
 898 approximation $T \approx T_f \approx T_g$ is appropriate reveals that the TNM and SH parameters are related as
 899 [8, 26]

$$900 \quad x \approx 1 - T_2/T_g; \quad (4.88)$$

$$901 \quad T_2 = T_g(1-x) \quad (4.89)$$

902 and

$$903 \quad B_{SH} \approx x^2 h / R \approx (1 - T_2/T_g)^2 h / R; \quad (4.90)$$

$$904 \quad \frac{h}{R} = \frac{B_{SH}}{(1 - T_2/T_g)^2}, \quad (4.91)$$

905 where T_g refers to the onset definition that is closer to the glassy state. Equation (4.91) is a
 906 generalization of eq. (4.51) that applies to the nonequilibrium glass transition temperature range.
 907 Equations (4.88) - (4.91) have proven to be good approximations.

908 A more general AG expression for the TNM nonlinearity parameter x in terms of $\Delta C_p(T_g)$
 909 and the residual configurational entropy S_{cg} [8] is

$$910 \quad x_{AG} \approx \frac{S_{cg}}{S_{cg} + \Delta C_p(T_g)}, \quad (4.92)$$

911 where again T_g refers to the onset definition. Equation (4.92) predicts lower values of x for larger
 912 values of $\Delta C_p(T_g)$ and smaller values of S_{cg} .

913 The relationship between the TNM nonlinearity parameter x and the Struik shift
 914 parameter μ is not simple. Essentially the Struik relation is a special case of TNM. A simplified
 915 analysis for restricted thermal histories has been given for pharmaceutical glasses [81] in which
 916 it was noted that μ depends on the annealing temperature T_a and the WW nonexponentiality
 917 parameter β as well as the nonlinearity parameter x .

918 The nonlinearity parameter x has been shown to be inversely related to the Angell
 919 fragility parameter m for the Scherer-Hodge (nonlinear Fulcher) equation [8,17,26]. Since the SH
 920 equation is usually a good description of $\ln \tau_0(T, T_f)$ a general inverse relation between x and m
 921 seems probable although a rigorous mathematical derivation is not yet at hand. However a more
 922 general analysis than SH is now given that establishes some specific conditions required for an
 923 inverse relation between x and m to hold and contains the SH result as a special case. The
 924 relation

$$925 \quad \tau_0(T, T_f) = A_{mx} \exp[f(T)g(T_f)] \quad (4.93)$$

926 is assumed that apart from the separation of variables is the most general function possible. The

927 corresponding fragility index m given by eq. (4.55) is (for $T_f = T$)

$$928 \quad m = \left[\frac{1}{RT_g \ln(10)} \right] \left\{ f(T) \left[dg(T) / d(1/T) \right] + g(T) \left[df(T) / d(1/T) \right] \right\}. \quad (4.94)$$

929 Full and partial differentiation of eq. (4.94) with respect to $1/T$ yields

$$930 \quad \frac{h}{R} = \frac{d \ln \tau_0(T_f = T, T)}{d(1/T)} = g(T) \frac{df}{d(1/T)} + f(T) \frac{dg}{d(1/T)} \Big|_{T=T_g} \quad (4.95)$$

931 and

$$932 \quad \frac{xh}{R} = \frac{\partial \ln \tau_0(T_f, T)}{\partial(1/T)} \Big|_{T=T_f=T_g} = g(T_g) \frac{df}{d(1/T)} \Big|_{T=T_g}, \quad (4.96)$$

933 so that

$$934 \quad \frac{1}{x} = \frac{g \frac{df}{d(1/T)} + f \frac{dg}{d(1/T)}}{g \frac{df}{d(1/T)}} \Big|_{T=T_f=T_g} = \left[1 + \frac{d \ln g / d(1/T)}{d \ln f / d(1/T)} \right] \Big|_{T=T_f+T_g}. \quad (4.97)$$

935 Equations (4.94) and (4.97) yield

$$936 \quad x^{-1} = \frac{mRT_g \ln(10)}{gdf / d(1/T)} \Big|_{T=T_f=T_g}. \quad (4.98)$$

937 The function $df / d(1/T) \Big|_{T_g}$ must be approximately equal to xh/R to ensure consistency with the
938 experimentally observed TNM equation so that

$$939 \quad \frac{mR^2 T_g \ln(10)}{hg(T_g)} \approx 1. \quad (4.99)$$

940 The relationship between x and m therefore depends on the x -dependence of $g(T_f = T_g)$. For the
941 SH expression $g(T_g) = (1 - T_2 / T_g)^{-1} \approx x^{-1}$ and m is exactly inversely proportional to x .

942

943 *Thermorheological Complexity*

944 All the analyses discussed so far consider the TNM and SH parameters to be independent
945 of temperature. However there are several reports scattered throughout the literature that some of
946 these parameters are temperature dependent, in particular that the distributions of relaxation
947 times depend on both T and T_f . The following discussion of this possibility draws heavily from
948 [82].

949 Consider first an Arrhenius temperature dependence for the structural relaxation time τ_i
950 corresponding to the component E_i of a distribution of activation energies

$$951 \quad \ln \tau_i = \ln A_A + \frac{E_i}{RT}. \quad (4.100)$$

952 For a Gaussian distribution of activation energies with standard deviation σ_E the standard
953 deviation $\sigma_{\ln \tau}$ in the corresponding logarithmic Gaussian distribution of relaxation times $g(\ln \tau)$

954 is therefore

$$955 \quad \sigma_{\ln \tau} = \frac{\sigma_E}{RT}. \quad (4.101)$$

956 Thus any distribution of relaxation times is temperature dependent if there is an underlying
 957 distribution of activation energies. Since any physically reasonable distribution of activation
 958 energies for condensed media is unlikely to be a delta function thermorheological simplicity
 959 must be regarded as an approximation. For nonlinear expressions of relaxation times the
 960 distribution of $\ln(\tau)$ is a function of both T_f as well as T . For example the SH expression yields,
 961 for a Gaussian distribution in B ,

$$962 \quad \sigma_{\ln \tau} = \frac{\sigma_B}{T(1-T_2/T_f)}. \quad (4.102)$$

963 Gaussian standard deviations have their counterparts in the widths of other distributions such as
 964 WW so that eqs. (4.101) and (4.102) are generally applicable.

965 Implementation of TRC phenomenologies requires that the decay function be expressed
 966 as a Prony series with coefficients g_i that are T and T_f dependent [82]. For the WW decay
 967 function for example

$$968 \quad \exp\left[-\left(\frac{t}{\tau_0}\right)^\beta\right] = \sum_{i=1}^N g_i(T, T_f) \exp\left[-\left(\frac{t}{\tau_i}\right)\right], \quad (4.103)$$

969 where the best fit values of both N and g_i depend on β . This is computationally expensive
 970 because the coefficients g_i must be recalculated at every temperature step although doing so
 971 every $n > 1$ steps may be a good approximation. Estimates by the present author suggest that
 972 computation times are probably around $10^{0\pm 1}$ days, depending on $\beta(T_g)$.

973

974 4.9 Experimental DSC Results

975 The DSC technique ("Differential Scanning Calorimetry") is not strictly calorimetry but
 976 the name is embedded in the literature and changing it here would serve no useful purpose. The
 977 technique measures heat capacity by recording the heat flow into a sample needed to maintain a
 978 programmed temperature during cooling and reheating. It is described here because enthalpy
 979 relaxation is a good surrogate for structural relaxation in general, and there are abundant
 980 experimental DSC data available for analysis because the technique is so experimentally
 981 convenient. Modifications of the technique such as modulated DSC (MDSC) are not discussed.

982 The term "differential" originates from the fact that the difference in heat inputs to two
 983 separate instrument pans (sample and reference) is measured in order that the sample and
 984 reference be at the same temperature during heating and cooling. Heat input into the reference
 985 pan is adjusted to maintain the specified rate of change of temperature – for cooling this requires
 986 a cold bath (typically ice/water, dry ice or liquid nitrogen) in thermal contact with the reference
 987 pan (for liquid nitrogen coolant helium is needed as a carrier gas because nitrogen could
 988 obviously condense). The heat capacity is then computed from

$$989 \quad C_p(T) = \left(\frac{dq}{dt}\right) / \left(\frac{dT}{dt}\right) = \left(\frac{dq}{dt}\right) / \dot{T}_{c,h}, \quad (4.104)$$

990 where $\dot{T}_{c,h}$ is the cooling/heating rate and dq/dt is the measured differential heat input (typically
 991 given in mW). Note that for any given C_p the differential heat input dq/dt is proportional to $\dot{T}_{c,h}$

992 so that there is a lower limit to $\dot{T}_{c,h}$ that is determined by instrumental sensitivity.

993 Thermal lag shifts the DSC temperature calibration by an amount $\tau_{th} \dot{T}_h$ ([83] and
 994 references therein). This is the basis of temperature calibration that usually uses the melting
 995 temperature of a standard material (often indium) and preferably of two (the second is often
 996 zinc). However the value of τ_{th} for pure metals is undoubtedly smaller than for most amorphous
 997 materials, especially polymers, because of the larger thermal conductivity of metals. Hodge and
 998 Heslin [83] reported a value of 5 ± 0.5 s obtained from indium temperature calibration compared
 999 with 15-17 s for their polymer sample. This discrepancy is atypically large because the sample
 1000 shape was deliberately irregular in order to maximize heat transfer effects but it does illustrate
 1001 the uncertainties in temperature calibration.

1002 Sample preparation is straight forward and experimental reproducibility is generally
 1003 excellent for inorganic and simple organic glasses. Polymers present several complications of
 1004 which sample reproducibility is probably the most important. Variables such as molecular
 1005 weight, molecular weight distribution and degree of crystallinity are too often not reported or are
 1006 just implicit in the identification of the manufacturer and/or product name. Crystallinity and
 1007 crystal morphology can also be affected by thermal histories before a DSC run – for example the
 1008 temperature and time spent above T_g for stabilization. Even when these are stated it is difficult to
 1009 quantify any material changes, particularly in crystallinity or crystal morphology. For example
 1010 changes in the micro crystallinity of PVC with the temperature excursions required to make the
 1011 traditional sample disk that were employed by Pappin et al. [84] were almost certainly the cause
 1012 of their TNM parameters being significantly different [8] from those found by Hodge and Berens
 1013 [81], who used the original powdered PVC material that was sent to the authors of [84].

1014 The reproducibility of the heat capacity over the glass transition temperature range during
 1015 constant cooling and heating rates is a good test of the TNM formalism and passes with flying
 1016 colors. Hodge and Berens later introduced annealing times into the Moynihan calculations [85].
 1017 All these calculations combine the TNM expression eq. (4.82) or SH expression eq. (4.85), the
 1018 reduced time eq. (4.70), and Boltzmann superposition (Chapter One). These calculations are
 1019 discussed here because they illustrate many aspects of structural relaxation kinetics and provide
 1020 many insights into the glass transition phenomenon.

1021 During DSC scanning both T and T_f change with time (for isothermal annealing only T_f
 1022 changes of course). Thus the reduced time eq. (4.70) can be expressed in terms of the TNM eq.
 1023 (4.82) or SH eq. (4.85) using time dependent T and T_f :

$$1024 \quad \tau_0(t) = A_{TNM} \exp \left[\frac{xh}{RT(t)} + \frac{(1-x)}{RT_f(t)} \right] \quad (4.105)$$

1025 or

$$1026 \quad \tau_0(t) = A_{SH} \exp \left[\frac{B_{SH}}{T(t) [1 - T_2 / T_f(t)]} \right]. \quad (4.106)$$

1027 This is the first step in computing $T_f\{T(t)\}$ and thence dT_f / dT . The second step is to introduce
 1028 Boltzmann superposition by representing rate cooling and heating as a sequence of temperature
 1029 jumps ΔT (typically constant but not necessarily so, see below). The final result for TNM is

$$1030 \quad T_f(t) = T_0 + \int_{T_0}^T \left(1 - \exp \left\{ - \left[\int_0^t A_{TNM} \exp \left\{ \frac{dt'}{RT'(t') + \frac{(1-x)h}{RT_f(t')}} \right\} \right]^\beta \right\} \right) dT' \quad (4.107)$$

1031 and that for SH is

$$1032 \quad T_f(t) = T_0 + \int_{T_0}^T \left(1 - \exp \left\{ - \left[\int_0^t A_{SH} \exp \left\{ \frac{dt'}{T'(t') [1 - T_2 / T_f(t')]} \right\} \right]^\beta \right\} \right) dT' \quad (4.108)$$

1033 For eqs. (4.107) and (4.108) the integral within the square brackets is the reduced time integral
 1034 eq. (4.70) and the occurrence of T_f on both sides of eqs. (4.107) and (4.108) expresses
 1035 nonlinearity. For computations the integrals are of course replaced by summations for which dT'
 1036 is replaced by $\Delta T'$ and dt' is replaced by $\Delta t'$. The value of $\Delta t'$ is variable for annealing, and $\Delta T'$ is
 1037 variable for large overshoots in C_p^N [83], as discussed below.

1038 The agreement between computed TNM and experimental C_p^N is generally excellent [79]
 1039 for inorganic materials and thermal histories without annealing. The SH formalism does not
 1040 generally improve on these results. For organic polymers and for thermal histories that include
 1041 isothermal annealing [85,86], however, the agreement is less satisfactory. The reasons for these
 1042 discrepancies are discussed below and include the fact that the gamut of TNM parameters for
 1043 organic polymers is typically larger, in particular the lowest values of x and β for polymers are
 1044 much smaller than those of the lowest values for inorganic materials [8].
 1045

1046 4.9.1 Data Analysis

1047 The general computation conditions reported by Hodge and Heslin [83] are listed below.
 1048 Unfortunately these conditions cannot be compared with those given in most other reports
 1049 because the latter often provide insufficient detail. Computation times for thermal histories
 1050 without annealing are typically about 2 s on modest computers using Matlab® or Gnu Octave,
 1051 and optimization times for thermal histories that include annealing are typically 20 – 30 minutes.

1052 (a) The currently used value of ΔT is 0.1 K except for C_p^N overshoots in excess of 1.0. For the
 1053 latter the temperature steps are reduced in inverse proportion to C_p^N for the previous step – for
 1054 example for $C_p^N = 2.5$ the following temperature step is $0.1/2.5 = 0.04$ K. Computed values of
 1055 dT_f/dT at the regular temperature intervals needed for comparison with experiment are obtained
 1056 by cubic spline interpolation.

1057 (b) Annealing times are divided into 100 logarithmically even intervals per decade, from 0.1 s to
 1058 the annealing time t_a in seconds, using the Matlab®/GNU Octave *logspace* function. For
 1059 example for $t_a = 24$ hours $= 8.64 \times 10^4$ s the number of annealing intervals is 594. Very long

1060 annealing times increase the calculation time significantly beyond the 2 s or so needed for
1061 thermal histories without annealing.

1062 (c) The WW function is used explicitly (rather than being approximated as a Prony series as
1063 done earlier to reduce computation times that are no longer problematic).

1064 (d) The Matlab®/GNU Octave *fminsearch* (simplex) function is used for optimization. This
1065 algorithm allows optimization of all four TNM and SH parameters and does not readily get
1066 trapped in a local minimum.

1067 Thermal lag effects are corrected for by using experimentally determined thermal
1068 constants τ_{th} . The effects of τ_{th} have been discussed ever since the DSC technique was
1069 introduced (see refs in [8]) and have been analyzed in detail by Hodge and Heslin [83] with
1070 regard to the TNM formalism. The Hodge/Heslin value of τ_{th} was determined from the changes
1071 in heat flow and measured heating rate as a function of time following a programmed change in
1072 heating rate and equating τ_{th} to the displacement of one from the other (15 s in this case). The
1073 curve shapes were approximately the same so that this displacement implied an exponential
1074 Heaviside response function with a time constant of 15 s. When the researchers corrected for this
1075 time constant of the experimental C_p^N data for no annealing were independent of the ratio \dot{T}_h/\dot{T}_c
1076 within uncertainties, as predicted by the TNM model (including a $\dot{T}_h/\dot{T}_c = 25$ K/min history for
1077 which the original data exhibited no overshoot at all). Since the TNM model gives a very good
1078 account of C_p^N when $\dot{T}_h = \dot{T}_c$ the confirmation of this prediction using an exponential Heaviside
1079 response function indicates that the latter is a good approximation.

1080 The expression for deconvoluting observed experimental data $C_{p,obs}^N$ to produce the true
1081 "original" $C_{p,orig}^N$ is

$$1082 \quad C_{p,orig}(t) = C_{p,obs}(t) + \tau_{th} \left(\frac{dC_{p,obs}(t)}{dt} \right) \quad (4.109)$$

1083 or

$$1084 \quad C_{p,orig}(T) = C_{p,obs}(T) + \tau_{th} \dot{T}_h \left[\frac{dC_{p,obs}(T)}{dT} \right]. \quad (4.110)$$

1085 A similar analysis is implied in publications by Hutchinson et al. [87,88] although no details
1086 were given.

1087 4.9.2 Sub- T_g Annealing Endotherms

1088 As noted above Hodge and Berens [85] were the first to apply the TNM formalism to
1089 polymers and thermal histories that included annealing. When they applied it to the polymer
1090 PVC they found that it required TNM parameters x and β far smaller than any of those reported
1091 for inorganic materials. These extreme parameters produced a surprising result – upon reheating
1092 the enthalpy lost during annealing was sometimes recovered well below the glass transition
1093 temperature range to produce sub- T_g peaks in the heat capacity. These peaks are well reproduced
1094 by the TNM and SH formalisms. Similar annealing peaks have also been observed for PMMA
1095 [86] (albeit closer to T_g) and are also well reproduced by the TNM and SN formalisms [86].

1096 The explanation of these peaks was not recognized in 1995 when the effects of annealing
1097 on polymers were reviewed [41]. To explain the peaks it is first useful to be reminded that

1098 nonexponential decay functions such as WW can be expressed as a Prony series [§1.4.3.1] of
 1099 exponential decay functions with different relaxation times and weighting factors that are the
 1100 equivalent of a distribution of relaxation times:

$$1101 \quad \exp\left[-\left(\frac{t}{\tau_0}\right)^\beta\right] = \sum_{n=1}^N g_n \exp\left(\frac{-t}{\tau_n}\right). \quad (4.111)$$

1102 Lesikar and Moynihan [89,90] introduced a formal order parameter description of the glass
 1103 transition that associated each τ_n with a fictive temperature $T_{f,n}$ such that

$$1104 \quad T_f = \sum_{n=1}^N g_n T_{f,n} \quad (4.112)$$

1105 with

$$1106 \quad \sum_{n=1}^N g_n = 1. \quad (4.113)$$

1107 When each τ_n was initially made a function of $T_{f,n}$ they found that the fits to experimental data
 1108 were worse than if τ_0 (and hence all τ_n) were determined by the global T_f . This is the key to why
 1109 sub- T_g endotherms can occur. During initial heating of an annealed glass with low T_f and long
 1110 τ_0 the shortest τ_n components relax first and contribute to a decrease in $\langle\tau\rangle$ so that the global T_f
 1111 increases towards the un-annealed value and $C_p^N \approx dT_f / dT$ also increases. Equivalently the
 1112 initially rapid decrease in $\phi(t)$ for a nonexponential decay function such as WW also enables
 1113 partial relaxation to occur and therefore changes the global τ_0 and T_f . The decrease in the global
 1114 τ_0 makes further changes in C_p^N more rapid well below T_g . As T_f approaches the glassy T_f' that
 1115 existed before annealing its rate of approach towards T_f' decreases and C_p^N decreases until the
 1116 onset of the glass transition temperature range is approached at T_f' - this produces the observed
 1117 sub- T_g peak in C_p^N . This analysis also explains why sub- T_g endotherms that occur well below the
 1118 T_g range are essentially superimposed on the glass transition for unannealed glasses. Note that
 1119 both nonexponentiality and nonlinearity come into play here. The more rapidly the initial
 1120 decrease in T_f is during heating the faster the distribution moves to shorter times because of
 1121 nonlinearity, and the rapidity of the initial decrease in T_f depends on nonexponentiality.

1122 Not all sub- T_g endotherms are generated by enthalpy relaxation. There is always the
 1123 possibility that they are produced by the melting of crystals or crystallites formed during
 1124 annealing. An unpublished result by Hodge [91] provides a good example of how easily the two
 1125 possibilities can be confused, especially if estimates of experimental uncertainties are too
 1126 pessimistic. Hodge re-analyzed the DSC data of Johari et al. [92] on annealed hydrated proteins
 1127 that exhibited broad and weak endotherms when scanned after annealing at several temperatures.
 1128 The experimental uncertainties in the widths and peak heights of the endotherms were estimated
 1129 to be large because of a sloping and curved background, but TNM parameters were nevertheless
 1130 found that fitted the data much better than the initial set of parameters suggested in [92]:

1131 $\{\ln A(s) = -80; h/R = 2.0 \times 10^4 \text{ K}; x = 1.0; \beta = 0.04\}$. The largest discrepancy between observed
 1132 and calculated endotherm properties was the annealing temperature dependence of the

1133 endotherm magnitudes but this was thought to be within experimental uncertainty. However,
 1134 Tombari and Johari later reported [93] that the endotherms were almost certainly due to melting
 1135 of crystals of NaCl.2H₂O in the commercial samples of the hydrated proteins, formed during
 1136 annealing. Hodge's estimates of the experimental endotherm areas passed through a maximum at
 1137 an annealing temperature 238K that was 14K below the melting temperature 252K of the
 1138 crystals, near which a maximum rate of crystallization might reasonably be expected.

1139

1140 4.9.3 TNM Parameters

1141 There are rough correlations between the TNM parameters x and h and between x and β
 1142 [32,33,86] but they are weak and are at best suggestive of, rather than compelling evidence for,
 1143 any possible underlying cause. The WW β parameter has the least uncertainty and the value of h
 1144 can be obtained without TNM optimization so that in principle any correlation between h and β
 1145 will have the smallest statistical uncertainty, but remarkably no plot of h versus β has been
 1146 published to this author's knowledge. For most of the data in Table 1 in [8] (the omitted data are
 1147 those for which β is not listed) such a plot indeed reveals less scatter but the correlation remains
 1148 weak, as indicated by the correlation coefficient 0.64 for h versus β compared with 0.42 for h
 1149 versus x and 0.41 for x versus β .

1150

1151 4.9.4 SH Parameters

1152 Equations (4.89) and (4.90) have been confirmed for those cases when the TNM and SH
 1153 models have been fitted to the same data. Most reported SH parameters are obtained from TNM
 1154 fits using these equations because TNM parameters are much more common (many pre-date the
 1155 introduction of the SH formalism). As noted above the SH formalism does not generally give
 1156 improved fits compared with TNM [26] but the SH parameters can be more plausibly linked to
 1157 possible molecular factors, discussed next.

1158 Consider first the AG parameters s_c^* and $\Delta\mu$ in eq. (4.64). This equation indicates that C
 1159 and s_c^* are both needed before $\Delta\mu$ can be obtained from experimental values of B_{SH} . For this
 1160 purpose it is convenient to define $\Delta C_p(T)$ as

$$1161 \Delta C_p(T) = C'T_g / T \quad (4.114)$$

1162 so that C' equals $\Delta C_p(T_g)$ and eq. (4.64) becomes

$$1163 B_{SH} = \frac{N_A s_c^* \Delta\mu}{k_B C'T_g} = \frac{N_A s_c^* \Delta\mu}{k_B T_g \Delta C_p(T_g)} = \frac{N_A \ln(\Omega) \Delta\mu}{T_g \Delta C_p(T_g)}. \quad (4.115)$$

1164 The unit of mass also needs to be defined and for this the concept of a "bead" introduced by
 1165 Wunderlich and Jones [94] is helpful. Wunderlich defined the bead as the monomer segment of a
 1166 polymer (such as -CH₂- in polyethylene), and for small molecules it is a similarly small
 1167 chemical entity (for example toluene is regarded as having two beads corresponding to the
 1168 phenyl ring and the methyl substituent). For inorganic materials the bead is considered to be a
 1169 rotatable unit such as a sulfate or nitrate, either as ions or groups covalently bound to a larger
 1170 molecule. These examples indicate that the bead is an intuitive rather than a rigorous metric for
 1171 mass.

1172 The value of s_c^* is also intuitive and is fraught with uncertainties. The most commonly
 1173 assumed value is

$$1174 s_c^* = k_B \ln 2 \quad (4.116)$$

1175 because there is a minimum of two configurations – those before and after rearrangement. At
 1176 least two exceptions to this have been discussed, however. First, Sales [95] reversed the logic by
 1177 equating $\Delta\mu$ with the P – O bond strength and discussed the derived values of s_c^* in terms of the
 1178 coordination number of phosphates around various cations. He found that the differences in s_c^*
 1179 values were consistent with the known differences in coordination geometries of the cations.
 1180 Second, Hodge [26] suggested that eq. (4.116) is inappropriate for polymers because of
 1181 constraints imposed by consecutive covalent bonds, and eq. (4.116) was replaced by [96]

$$1182 \quad s_c^* = k_B \ln 2^3 = k_B \ln 8, \quad (4.117)$$

1183 because "...two rotational states are available to each segment and [a] crankshaft motion is
 1184 assumed to involve 3 segments...". If three distinguishable rotational states per segment and no
 1185 crankshaft motion is assumed then for two adjacent segments

$$1186 \quad s_c^* = k_B \ln 3^2 = k_B \ln 9. \quad (4.118)$$

1187 The difference between $\ln 8$ and $\ln 9$ is smaller than any reasonable uncertainty in s_c^* . For large
 1188 nonpolymeric molecules that are not linear the crankshaft motion is probably irrelevant and it is
 1189 reasonable to extend eq. (4.118) to

$$1190 \quad s_c^* = k_B \ln 3^{N-1}, \quad (4.119)$$

1191 where N is the number of beads (segments) and $N-1$ is the number of rotatable bonds between
 1192 them. Equation (4.119) has not been suggested before and like eq. (4.117) for polymers it has
 1193 dubious statistical rigor so that values of $\Delta\mu$ derived from it must be regarded as approximate.
 1194 Because of intra- and inter- molecular geometrical constraints the number of configurations for
 1195 large molecules is probably less than that given by eq. (4.119) and derived values of $\Delta\mu$ should
 1196 therefore be regarded as minimum ones.

1197 Hodge and O'Reilly [96] analyzed the SH parameters for five nonpolymeric organic
 1198 molecules: the ortho-, meta- and para- (o-, m-, p-) isomers of indane, o-terphenyl (OTP), and tri-
 1199 α -naphthyl benzene (TNB). The chemical formulae for these materials are given in [96]. Their
 1200 data are discussed in detail here (more than in the original publication) for two reasons: (i) re-
 1201 evaluations of s_c^* using eq. (4.119); (ii) revised SH values of $\Delta\mu$ based on these new values of
 1202 s_c^* . Data from [96] are summarized in Table 4.1 that combines entries in Tables 1 and 4 of [96]
 1203 as well as results from the new calculations. The values of N correspond to the original number
 1204 11 as well as the number of Wunderlich segments for the three indane isomers cited in [96]. The
 1205 units of $\Delta\mu$ are kJ mol^{-1} , not $\text{kJ (mol-bonds)}^{-1}$ as stated in [96]. The boldface $\Delta\mu$ entries
 1206 correspond to the values of N associated with each material.
 1207

1208

TABLE 4.1

QUANTITY	o-indane	m-indane	p-indane	OTP	TNB
T_g (K)	357	359	385	240	340
$\Delta C_p(T_g)$ [$\text{JK}^{-1}\text{mol}^{-1}$]	161	198	182	113	150
B (K)	4500	2600	7400	4400	2100
T_2 (K)	280	300	280	180	260
$\Delta\mu$ ($N=10$) [kJmol^{-1}]	95	63	190	68	42
$\Delta\mu$ ($N=11$) [kJmol^{-1}]	86	56	170	61	38
$\Delta\mu$ ($N=13$) [kJmol^{-1}]	71	47	140	51	31
$\Delta\mu$ ($N=14$) [kJmol^{-1}]	66	43	130	47	29
$\Delta\mu$ ($N=16$) [kJmol^{-1}]	57	38	110	41	25
$\Delta\mu$ ($N=17$) [kJmol^{-1}]	53	35	110	38	23

1209

1210 Inter-segmental rotational energy barriers ΔE are given by the values of $\Delta\mu$ divided by $N-1$.
 1211 Using $N = 11$ for the (o-, m-, p-) indanes yields $\Delta E = 9, 6, 17$ kJ/bond that are smaller than
 1212 typical rotational energy barriers for isolated molecules by a factor of 2 or so, and probably by
 1213 more for molecules constrained in condensed media, but as noted above the cited $\Delta\mu$ values are
 1214 minimum ones. The Wunderlich N values for the o-, m- and p- indane isomers are 14, 17 and 16
 1215 respectively and these give even smaller values of ΔE . For OTP the number of Wunderlich
 1216 segments is $113/11.3 = 10$ and the average rotational energy barrier is $61\text{kJ}/10 = 6.1$ kJ, and for
 1217 TNB the number of beads $150/11.3(?) = 13$ and the average rotational energy barrier is
 1218 $38\text{kJ}/12(?) = 3$ kJ. Both these barrier energies are also too small but are again minimum ones.

1219

The weak correlations between the TNM parameters become stronger when they are
 1220 expressed in terms of SH parameters. In particular when the SH parameter $T_g/T_2 \approx (1-x)^{-1}$ is
 1221 plotted against $B_{SH} \approx x^2 h/R$ and materials are separated into plausible molecular types [32,33]
 1222 three linear correlations are clearly evident (if two suspiciously outlying polystyrene data are
 1223 removed the polymer correlation is better). There is an indisputable extrapolation towards T_g/T_2
 1224 $\rightarrow 1$ as $B_{SH} \rightarrow 0$ for each of the three correlation lines. Since B_{SH} is proportional to $\Delta\mu$ in the AG
 1225 model and the proportionality constant cannot be zero the extrapolation $B \rightarrow 0$ corresponds
 1226 unambiguously to $\Delta\mu \rightarrow 0$ and suggests that as $\Delta\mu$ approaches zero there is no (average) barrier
 1227 to prevent T_g approaching some fundamental amorphous state temperature that could be
 1228 approximated by T_2 and/or T_K ("ideal glass", see §4.2.2.6). This in turn again suggests that some
 1229 fundamental lower limit to T_g is possible that could have thermodynamic roots and could even be
 1230 a candidate for Fermi's "not theoretically impossible" state of small but nonzero entropy at 0 K
 1231 (§4.2.2.6 and [1]).

1232

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